

Durkee Testing Laboratories, Inc.

P.O. Box 1401 / 15700 Texaco Street * Paramount, CA 90723

2010 General and Fastener Price List

January 1, 2010

MODIFIED 3/17/10

**THE PRICES LISTED HEREIN ARE PREDICATED UPON NET PAYMENT
WITHIN THIRTY (30) DAYS.**

**OUR MINIMUM INVOICING IS AT FIFTY
DOLLARS EACH INVOICE.**

**VOLUME CONTRACTUAL AGREEMENT DISCOUNTS
MAY BE AVAILABLE UPON NEGOTIATION.**

NOTICE: Prices Subject To Change Without Notice.

Abbreviations: P.O.R. = Price on request

Durkee Testing Laboratories, Inc.
P.O. Box 1401 / 15700 Texaco Street * Paramount, CA 90723

Page 1

2010 GENERAL PRICE LIST

<u>MINIMUM CHARGE</u> (PER JOB OR SHIPPER)	ea	\$ 50.00
<u>EXPEDITE FEE</u>	See Supplement 1 for explanation of fees	
<u>WITNESS CHARGE -</u>		
PER PERSON & PER HOUR WITH (\$100.00/HOUR MAXIMUM)	hr	\$ 35.00
* <u>CERTIFICATION CORRECTIONS</u> (not our error)	ea page	
* <u>ADDING OR REMOVING SPECIFICATIONS</u>	ea spec	
* <u>SCANNING CERTIFICATIONS & PHOTOS FOR E-MAIL</u>	ea address	

*SUBJECT TO ADDITIONAL CHARGES

<u>DESCRIPTION</u>	<u>U/M</u>	<u>PRICE</u>
<u>PHYSICAL TESTING:</u>		
<u>Aluminum:</u> Finish Machine & Tensile Test	ea	\$ 31.50
Machine & Bend Test	ea	\$ 31.50
Machine & Full-Section Tube (Threaded)	ea	\$ 38.25
Machine & Tensile Test	ea	\$ 38.25
Machine Only	ea	\$ 31.25
Machine & Fatigue (200,000)	ea	\$ 187.00
Machine & Fatigue (300,000)	ea	\$ 205.75
Machine & Fatigue (500,000)	ea	\$ 396.75
Threading	ea	\$ 6.75
Machine & Compression Test	ea	\$ 49.50
 <u>Steel:</u>		
Finish Machine & Tensile Test	ea	\$ 34.50
Machine & Bend Test	ea	\$ 34.50
Machine & Tensile Test	ea	\$ 41.25
Machine Only (Tensile)	ea	\$ 34.00
Threading	ea	\$ 10.25
Machine & Compression Test	ea	\$ 55.00
 <u>Others:</u>		
Machine & Bend Test (Inconel)	ea	\$ 43.75
Machine & Tensile (Inco, Cobalt, Etc-Extra hard mat'l)	ea	\$ 56.25
Machine & Tensile Test (Tool Steel - Annealed)	ea	\$ 43.75
Machine & Tensile Test (Tool Steel - Hardened)	ea	P.O.R.
Machine Only (Inco, Cobalt, Extra-hard mat'l)	ea	\$ 37.00
Full Section Tube Test (Inco, Cobalt, Etc-Extra hard mat'l)	ea	\$ 48.00
Threading (Inconel, 300M, 4340M, MP35N)	ea	\$ 13.25
 <u>All Materials</u>		
Bend Test (No Machining)	ea	\$ 23.25
Full Section Tube Bend Test (up to ½")	ea	\$ 50.25
Full Section Tube Bend Test (over ½")	ea	\$ 62.50
Machine & Bend - Tubes	ea	\$ 43.75
Elevated Temperature Tensile	ea	\$ 108.00
Excessive Cutting	hr	\$ 63.25
Flaribility Test (No Machining)	ea	\$ 28.25
Flattening Test (No Machining)	ea	\$ 28.25
Flattening Test (With Cut & Polish)	ea	\$ 39.75
Full Section Tube Test	ea	\$ 31.50
Hydrogen Embrittlement Material	ea	\$ 38.25
Hydrogen Embrittlement Test 3"	ea	\$ 51.75
Hydrogen Embrittlement Test 6"	ea	\$ 59.50
Hydrogen Embrittlement Test 6" (2) (with spec. DPS 9.28)	lot	\$ 195.00
(includes Mount and Metallurgical Exam)		
Modulus of Elasticity	ea	\$ 7.00

2010 GENERAL PRICE LIST

<u>DESCRIPTION</u>	<u>U/M</u>	<u>PRICE</u>
Impact Test (No Machining)	ea	\$ 22.00
Machine & Impact Test ($\pm 100^{\circ}\text{F}$) (1 or 2 samples)	ea	\$ 48.50
Machine & Impact Test ($\pm 100^{\circ}\text{F}$) (set of 3)	ea	\$ 145.25
Machine Only - Charpy Impact With Notch	ea	\$ 31.75
Machine & Impact Test ($\pm 101^{\circ}\text{F}$ to $\pm 320^{\circ}\text{F}$) (Set of 3)	ea	\$ 206.25
Machine & Impact Test ($\pm 450^{\circ}\text{F}$ + Liquid Helium)	ea	\$ 85.00
Liquid Helium	ea	P.O.R.
Machine (EDM) & Tensile Test (1 pc)	lot	\$ 111.25
Machine (EDM) & Tensile Test (2 or more pcs)	ea	\$ 78.75
Polish & Tensile Test	ea	\$ 25.25
Referee Test (Incl.: 2 EC's, Before & After Heat Treat)	lot	\$ 85.00
Sub-Sizing	ea	\$ 13.25
Tensile Test Only (.025" Dia. And under - Wire)	ea	\$ 32.00
Tensile Test Only (.026" Dia. And over)	ea	\$ 21.50
 <u>Stress Rupture:</u>		
Hourly Rate above 1500 F	hour	\$ 3.25
Hourly Rate to 1500 F	hour	\$ 2.25
Machine & Set-up (Standard Round Bar)	ea	\$ 83.00
(Combination Bar)	ea	\$ 96.75
 <u>Fracture Toughness Testing and Machining</u>		
Aluminum (1W)	ea	\$ 230.75
Aluminum (2W)	ea	\$ 216.00
Aluminum (2½W)	ea	\$ 230.75
Aluminum (3W)	ea	\$ 243.25
Aluminum (4W)	ea	\$ 295.75
Chevron Notch (add \$25.00 additional to each Aluminum above)		
Steel / Titanium (1W)	ea	\$ 492.75
Steel / Titanium (2W)	ea	\$ 480.00
Steel / Titanium (3W)		P.O.R.
Steel / Titanium (4W)		P.O.R.
Steel & Super alloys (Chevron Notch)		P.O.R.
 <u>Spot Welds:</u>		
Class A & B (lot of 100 test pieces)		
Metallurgical Exam (5 Spots) - includes mount	lot	\$ 151.75
Pull Test	ea	\$ 4.75
Class A - X-Ray's		P.O.R.
 <u>AHTV'S:</u>		
For Bell Helicopter (Set of 9 non-corroded coupons Including Micro Exam)	set	\$ 392.75
For DPS,PS, Hp Specs (Requiring extra met.)	set	\$ 392.72
Set of 9 or 10 Coupons Including Micro Exam	set	\$ 327.25
 <u>LAP SHEAR:</u>		
Lap Shear (Test Only)	ea	\$ 20.25

2010 GENERAL PRICE LIST

<u>DESCRIPTION</u>	<u>U/M</u>	<u>PRICE</u>
<u>Weekly Aluminum Coupons:</u>	ea	\$ 26.25
<u>SHTV'S: Machine & Physical</u>	ea	\$ 34.25
<u>Stress Corrosion:</u>		
20 Day & 10 Day Machine & Test	ea	\$ 147.25
20 Day C-Ring Machine & Test	ea	\$ 164.50
20 Day Test Only	ea	\$ 103.50
30 Day C-Ring Machine & Test	ea	\$ 187.00
30 Day Machine & Test	ea	\$ 168.50
30 Day Test Only	ea	\$ 125.00
40 Day Machine & Test	ea	\$ 187.00
40 Day Test Only	ea	\$ 145.00
 <u>T-Peel (Aluminum)</u>	 set of 3	 \$ 283.25
<u>T-Peel (Stainless Steel)</u>	set of 3	\$ 283.25
<u>T-Peel (Stainless Steel) (MPD 4-121 Specification)</u>	set of 5	\$ 350.00
 <u>Climbing Drum Peel</u>	 ea	 \$ 81.25

Heat Treat:

SEE BELOW

Temp Range	up to 1 hr	>1 to <4	>4 to <8	>8 to <16	>16
-100F to 70F	\$100.00	\$150.00	\$200.00	\$250.00	\$350.00
100F to 1500F inc.	\$100.00	\$115.00	\$180.00	\$220.00	\$300.00
1501F to 1900F inc.	\$100.00	\$125.00	\$190.00	\$235.00	\$330.00
1900F to 2100F inc.	\$140.00	\$200.00	\$285.00	\$340.00	\$520.00

We do not heat treat above 2100 deg. F

2010 GENERAL PRICE LIST

<u>DESCRIPTION</u>	<u>U/M</u>	<u>PRICE</u>
<u>CHEMICAL TESTING:</u>		
<u>Chemical Analysis (X-Ray & Spectrographic):</u>		
Aluminum	ea	\$ 38.25
Cast Iron	ea	\$ 59.25
Nickel, Cobalt or Copper Base & Heat Resisting Alloys	ea	\$ 59.25
Steel & Stainless Steel (not including Nitrogen)	ea	\$ 41.25
Steel & Stainless Steel (including Nitrogen)	ea	\$ 76.00
Titanium - Complete with Gases	ea	\$ 147.50
Titanium - Complete with Gases & Yttrium	ea	\$ 177.00
Titanium - Excluding Gases)	ea	\$ 41.25
All Three Gases	ea	\$ 113.50
Hydrogen	ea	\$ 31.50
Leco Carbon	ea	\$ 41.25
Nitrogen	ea	\$ 34.75
Oxygen	ea	\$ 48.50
Yttrium	ea	\$ 31.50
Tool Steel	ea	\$ 48.00
Trace Elements (Lead, Bismuth & Selenium)	lot	\$ 137.50
Plating I.D.	ea	\$ 41.25
<u>Chemical Analysis (ICP):</u>		
(1) One element	lot	\$ 34.75
(2) Two or more elements	ea	\$ 33.00
Aluminum Base	ea	\$ 110.00
Carbon Steel and Alloy Steel	ea	\$ 110.00
Cast Iron	ea	\$ 137.50
Cobalt Base	ea	\$ 172.50
Lead Base	ea	\$ 131.00
Molybdenum Base	ea	\$ 172.50
Nickel Base & Copper Base	ea	\$ 151.75
Nickel Base+Trace Elements (Bismuth,Selenium,Lead)	ea	\$ 289.25
Silver	ea	\$ 196.75
Solder	ea	\$ 103.25
Stainless Steel	ea	\$ 123.75
Tantalum	ea	\$ 164.00
Titanium Base	ea	\$ 123.75
Tool Steel	ea	\$ 137.50
Tungsten Base	ea	\$ 172.50
Other	ea	P.O.R

2010 GENERAL PRICE LIST

<u>Chemical Analysis (Fluorescent Penetrant):</u>	<u>U/M</u>	<u>PRICE</u>
Fluorescent Oil	ea *	\$ 73.25
Fluorescent Oil with Separation	ea *	\$ 101.50
Fluorescent & Contamination	ea *	\$ 55.00
Fluorescent Only	ea *	\$ 27.50
Water & contamination	ea *	\$ 55.00
Water & Fluorescence	ea *	\$ 55.00
Contamination & Removability	ea *	\$ 55.00
Contamination Only	ea *	\$ 27.50
Water & Removability	ea *	\$ 55.00
Removability Only	ea *	\$ 27.50
Sensitivity Only	ea *	\$ 27.50
Flash Point & Removability	ea *	\$ 100.75
Water Only	ea *	\$ 27.50
Mag Oil	ea *	\$ 73.25
Mag Oil & Flash Point	ea *	\$ 146.50
Mag Oil & Particle Concentration	ea *	\$ 88.75
Flash Point	ea *	\$ 73.25
Stress Test	ea *	\$ 119.00

Remaining solutions will be sent back to you for disposal.

If we have to dispose of remaining hazardous waste, the fee is: per bottle \$ 25.00

2010 GENERAL PRICE LIST

<u>DESCRIPTION</u>	<u>Metallurgical Testing:</u>	<u>U/M</u>	<u>PRICE</u>
	<u>Basic Mount</u>	ea	\$ 61.00
	Alpha Case	ea	\$ 15.50
	Decarb/Carb - visual (ASTM-E-3)	ea	\$ 15.50
	Decarb/Carb/IGO (Chordal Method)	ea	\$ 69.25
	Decarb/Carb/IGO (Reg)	ea	\$ 53.25
	Decarburization/Carburization (Reg) (ASTM-E-384)	ea	\$ 38.25
	Eutectic Melting	ea	\$ 15.50
	Grain Size	ea	\$ 15.50
	Grain Size (Fractured Method) - No Mount	ea	\$ 53.25
	Grain Size (Heyn Intercept Method)	ea	\$ 31.00
	Grain Size (Hill. Single Circle Method)	ea	\$ 27.50
	Grain Size (Intercept Method)	ea	\$ 27.50
	Grain Size (Oxidation Method) - No Mount	ea	\$ 72.25
	Hardness (Brinell/Rockwell) - No Mount (1 - 20 samples)	ea	\$ 11.00
	Hardness (Brinell/Rockwell) - No Mount (21 - 50 samples)	ea	\$ 9.00
	Hardness (Brinell/Rockwell) - No Mount (51 - 100 samples)	ea	\$ 7.50
	Hardness (Brinell/Rockwell) - No Mount (101 + samples)	ea	\$ 6.50
	High Temperature Oxidation	ea	\$ 15.50
	I.G.A. & Pitting	ea	\$ 31.00
	I.G.C. / Susceptibility (Aluminum Only)	ea	\$ 30.50
	Intergranular Corrosion (Reg.)	ea	\$ 15.50
	Intergranular Corrosion Practice A:	ea	\$ 31.25
	Intergranular Corrosion Practice E (no mount):	ea	\$ 114.25
	Intergranular Oxidation/Attack	ea	\$ 15.50
	Micro & Ferrite	ea	\$ 16.00
	Micro Examination (Basic)	ea	\$ 15.50
	Micro Examination (More Extensive)		P.O.R
	Microcleanliness (Method B)	ea	\$ 33.00
	Microcleanliness (Method A & D)	ea	\$ 15.50
	Microhardness (Vickers/Knoop)	ea	\$ 11.00
	Microhardness Traverse (Survey)	per reading	\$ 11.00
	Plating Hardness	ea	\$ 11.00
	Plating Thickness	ea	\$ 15.50
	Porosity	ea	\$ 15.50
	Seam Weld (each result per AWS-W-6858)	ea	\$ 15.50
<u>Other Testing: (No mount required)</u>			
	Copper Sulfate Test		
	1 - 10 Pieces	ea	\$ 15.50
	11 - 49 Pieces	ea	\$ 11.75
	50 or more Pieces	ea	\$ 7.50
	Electro-Conductivity	ea	\$ 11.00
	Exfoliation Test -- (48) Hour	ea	\$ 103.25
	-- (7) Day	ea	\$ 123.75
	Grain Direction	ea	\$ 53.25
	Grain Flow (Based on size)		P.O.R.
	Hardenability Jominy End Quench	ea	\$ 242.00
	Macro Examination (Based on size)		P.O.R.
	Photomicrographs		
	(4" x 5")	ea	\$ 40.00
	(8" x 10")	ea	\$ 65.00
	S.E.M. (4" x 5")	ea	\$ 40.00
	Digital	ea	\$ 22.50
	S.E.M. Testing	hour	\$ 262.00
	Failure Analysis		P.O.R.
	Step-down/Magnetic Particle Inspection	ea	\$ 242.00
	Surface Roughness	ea	\$ 11.00

2010 GENERAL PRICE LIST
Supplement 1 to 2010 General Price List

Explanation of expedite fees and schedules for work received

Same day expedite fee and schedule for general tensile, chemical and metallurgical work

PRICE

up to 3 test items received by any one customer before 10am will be expedited for same day service	Larger of \$50.00 or 50% of Invoice total, plus \$100.00 same day fee
4-10 test items received by any one customer, and/or received after 10am, certification will be received by the end of the following business day.	

Normal expedite fee and schedule for general tensile, chemical and metallurgical work

up to 3 test items received by any one customer before 12 noon will be expedited on a normal basis for certifications to be received by the end of the next business day	Larger of \$50.00 or 50% of invoice total
4-10 test items received by any one customer, and/or received after 12 noon will be expedited on a normal expedite basis for certs. in 2 business days	

All expedited purchase orders have a minimum expedite fee of \$50.00.

For instance, if you send in one tensile test at normal cost of \$39.50 (\$50.00 minimum fee), the expedite fee would calculate to \$25.00, but the minimum expedite fee is \$50.00, so the invoice total would be \$100.00. (\$50.00 for the test and \$50.00 for the expedite fee)

If you send in for one tensile and one chemistry for an invoice total of \$75.00, the expedite fee would still be \$50.00 for a total invoice of \$125.00

Durkee Testing Laboratories, Inc.
P.O. Box 1401 / 15700 Texaco Street * Paramount, CA 90723

Page 1 of 2

2010 FASTENER PRICE LIST

<u>MINIMUM CHARGE</u> (PER JOB OR SHIPPER)	ea	\$ 50.00
<u>WITNESS CHARGE</u> - PER PERSON & PER HOUR	hr	\$ 35.00
<u>EXPEDITE FEE</u>	See 2010 General Price List, Supplement 1 for explanation of fees	

<u>DESCRIPTION</u>	<u>U/M</u>	<u>PRICE</u>
<u>MECHANICAL PROPERTIES:</u>		
Bend Test	ea	\$ 22.75
Elevated Temperature (up to 1500° F)	ea	\$ 81.25
Fatigue Test under 1/2"	ea	\$ 75.75
1/2" and 9/16"	ea	\$ 89.75
5/8"	ea	\$ 103.25
3/4"	ea	\$ 130.75
7/8"	ea	\$ 170.00
Proof Load Test under 1/2"	ea	\$ 15.75
1/2" and over	ea	\$ 17.00
Shear Test under 1/2"	ea	\$ 15.50
1/2" to 5/8"	ea	\$ 23.25
3/4"	ea	\$ 31.50
Stress Durability Test (Under 1/2")		
One Sample	lot	\$ 68.75
Multiple samples loaded together, add \$13.50/ea.		
Two Samples	lot	\$ 83.75
Three Samples	lot	\$ 98.50
Four Samples	lot	\$ 113.50
Stress Durability Test (1/2" and over)		
One Sample	lot	\$ 68.75
Multiple samples loaded together, add \$37.50/ea.		
Two Samples	lot	\$ 110.00
Three Samples	lot	\$ 151.25
Four Samples	lot	\$ 192.50
Stress Corrosion (No Machining)	ea	\$ 68.75
Stress Rupture		
(23) Twenty-three hours		\$ 68.75
(100) One-hundred hours		\$ 136.75
Cutting Charge - Priced separately (if applicable)		P.O.R.
Tensile Test under 1/2"	ea	\$ 15.50
1/2" to 5/8"	ea	\$ 18.00
3/4" to 1"	ea	\$ 31.50
Recess Torque Test	ea	\$ 22.00
Wedge Test	ea	\$ 23.25

2010 FASTENER PRICE LIST

	<u>U/M</u>	<u>PRICE</u>
<u>METALLURGICAL TESTING:</u>		
Basic Mount	ea	\$ 61.00
Decarb/Carb - Visual	ea	\$ 15.50
Microhardness Traverse (per reading)	ea	\$ 11.00
Hardness	ea	\$ 11.00
Micro Examination (over 3/8" or .375") + mount(s)	ea	\$ 15.50
Micro Examination (up to 3/8" or .375"):		
2 pcs	lot	\$ 75.75
3 pcs	lot	\$ 90.75
4 pcs	lot	\$ 108.00
5 pcs	lot	\$ 121.00
6 pcs	lot	\$ 136.50
7 pcs	lot	\$ 152.00
8 pcs	lot	\$ 169.50
9 pcs	ea	\$ 19.00
Photos - 4" x 5"	ea	\$ 20.75
8" x 10"	ea	\$ 41.25
Digital	ea	\$ 22.50
Micro Examination: Additional preparation charges for oversize diameters of ½" or more:		
.501" - .650"	ea	\$ 10.00
.651" - .799"	ea	\$ 12.50
.800" - 1.00"	ea	\$ 15.00
over 1.00"	ea	\$ 20.00

2010 GENERAL PRICE LIST --- SALT SPRAY TESTING

<u>MINIMUM CHARGE (PER JOB OR SHIPPER)</u>	ea	\$ 50.00
<u>EXPEDITE FEE</u>	See Schedule 1	
<u>WITNESS CHARGE - PER PERSON & PER HOUR</u>	hr	\$ 35.00

<u>DESCRIPTION</u>	<u>U/M</u>	<u>PRICE</u>
---------------------------	-------------------	---------------------

<u>EVALUATION CHARGE:</u>			
Daily	Every 24 Hours	ea	\$ 13.75
Various Hours During Length Of Test (Extra Evaluations @ ea. piece)	Customer's Request	ea	\$ 13.75

<u>ANODIZED PANELS:</u>			
	Salt Spray 240 hours	ea	\$ 19.00
	Salt Spray 336 hours	ea	\$ 21.25
	If Salt Spray 1000 hours	ea	\$ 13.75

Coating Weight Determination	3" X 3"	ea	\$ 23.25
Coating Weight Determination	3" X 10"	ea	\$ 26.25
Coating Weight Determination	4" X 4"	ea	\$ 24.75
Pitting/Preferential Etching Check (After Coating Weight)		ea	\$ 2.25

<u>PAINTED PANELS/PARTS:</u> (Without Scribe Mark): Salt Spray 336 hours	ea	\$ 27.50
---	----	----------

<u>PAINTED PANELS/PARTS:</u> (With Scribe Mark): Salt Spray 336 hours	ea	\$ 34.75
--	----	----------

<u>FASTENERS:</u>		
Small Size Parts to Large size parts	ea	P.O.R.
Stringing Fee	ea	\$ 1.75

Notice: Prices are subject to change without notice.

2010 GENERAL PRICE LIST --- SALT SPRAY TESTING

<u>DESCRIPTION</u>	<u>U/M</u>	<u>PRICE</u>
<u>ACETIC ACID TESTING:</u> (Copper Accelerated; Regular)	per day	
Solution Mixture/Lot		
Acetic Acid	lot	\$ 27.50
Copper Accelerated	lot	\$ 115.00
Substitute Ocean Water	lot	\$ 206.25
20% Solution	lot	\$ 41.75
 <u>BLACK OXIDE PROCESS:</u>		
Class 1, 2 & 3	Oxalic Acid Spot Test	ea \$ 30.75
Class 4	Salt Spray 96 hours	ea \$ 23.25
 <u>COPPER SULFATE TEST:</u>		
Alone	ea	\$ 17.75
 <u>DIFFUSED NICKEL-CADMIUM:</u>	Salt Spray 96 hours	ea \$ 23.25
 <u>*HUMIDITY TEST:</u>		
1 - 5 Pieces	1 thru 10 days	per day \$ 103.25
1 - 5 Pieces	11 thru 30 days	per day \$ 87.25
1 - 5 Pieces	31 + days	per day \$ 69.25
*(6 pieces & up = \$1.75 per piece per day over above charges)		
 <u>PASSIVATED SAMPLES:</u>	Salt Spray 2 hours	ea \$ 12.00
 <u>PHOTOS</u>		
Polaroid Photos of Set-ups (4" X 5"):	ea	\$ 40.00
Digital Photos	ea	\$ 22.50
 <u>POROSITY TEST:</u> (Per MIL-C-39029D - 20 Sample Lot)	lot	\$ 83.00
 <u>SALT SPRAY:</u> (2%; 20%)	per day	\$ 206.25
 <u>TABER ABRASION TEST:</u>		
700 Cycles (Per STP58-206C, Ty. II, Cl. 1, LCP77-1063A, Ty. II, Cl. 1)	ea	\$ 65.50
Under 10,000 Cycles	ea	\$ 46.00
10,000 Cycles	ea	\$ 53.25
10,000 Cycles (Per BAC 5821)	ea	\$ 70.50
10,000 Cycles (Per DPS 11.04)	ea	\$ 172.25
40,000 Cycles	ea	\$ 68.50
75,000 Cycles	ea	\$ 106.25
100,000 Cycles	ea	\$ 190.25
 <u>TIN PLATING:</u> 5% Salt Solution	Salt Spray 24 hours	ea \$ 19.00
 <u>STAIN RESISTANCE:</u>		
On Aluminum Coating per ASTM-B-136	ea	\$ 69.25

Durkee Testing Laboratories, Inc.
P.O. Box 1401 / 15700 Texaco Street * Paramount, CA 90723

2010 MATERIAL PRICES

NO MINIMUM CHARGE

<u>DESCRIPTION</u>		<u>U/M</u>	<u>PRICE</u>
<u>ALUMINUM:</u>			
1" X 4"	*Aluminum Panels	ea	\$ 0.70
3" x 3"	*Aluminum Panels	ea	\$ 2.95
3" x 6"	**Clad Aluminum Panels - .020" Thickness	ea	\$ 1.60
4" x 4"	*Aluminum Panels - .063" Thickness	ea	\$ 1.80
4" x 6"	Aluminum Panels - .032" Thickness	ea	\$ 1.75
3" x 10"	*Aluminum Panels	ea	\$ 2.60
3" x 10"	**Clad Aluminum Panels - .040" Thickness	ea	\$ 2.70
<u>STEEL:</u>			
1" x 4"	***321 Stainless Steel Panels	ea	\$ 1.60
4" x 5"	***321 Stainless Steel Panels	ea	\$ 4.00
1" X 4"	4130 Steel	ea	\$ 2.40
3" x 10"	4130 Steel	ea	\$ 3.75
4" x 3"	4130 Steel	ea	\$ 3.25
4" x 6"	4130 Steel	ea	\$ 3.65

* Non-Clad Aluminum material is 2024-T3, 6061-T6 or 7075-T6 in .040" thickness with complete masking on one (1) side of each panel. 4" x 4", only, available in .063" thickness.

** Clad Aluminum material is 7075-T6 in .020" thickness for 3" x 6" panels, and 7075-T6 and 2024-T3 in .040" thickness for 3" x 10" panels.

*** All other material is .040" thickness.

NOTE: Material is supplied, by request, to customers who desire to conduct regular or periodic testing at Durkee Testing Laboratories.

.....Prices are subject to change without notice.....

Durkee Testing Laboratories, Inc.

P.O. Box 1401 / 15700 Texaco Street * Paramount, CA 90723

Page 1 of 1

2010 WELD MATERIAL PRICE LIST

MIL-STD-1595A:

Group No. & Material	Thickness	Quantity () & Size	Type of Weld:	U/M	PRICE
Group Ib 4130 Steel	.040"	(2) 2" x 5"	Butt Weld	ea	\$ 11.00
	.040"	(1) 2" x 5" (1) 4" x 5"	Fillet Weld	ea	\$ 11.00
	*.125"	(2) 3" x 8"	Butt Weld	ea	\$ 16.50
Group IIb 17-7 S/S	.040"	(2) 2" x 5"	Butt Weld	ea	\$ 15.00
	.040"	(1) 2" x 5" (1) 4" x 5"	Fillet Weld	ea	\$ 15.00
	*.125"	(2) 3" x 8"	Butt Weld	ea	\$ 75.00
Group IIIb Inconel 718	.040"	(2) 2" x 5"	Butt Weld	ea	\$ 65.00
	.040"	(1) 2" x 5" (1) 4" x 5"	Fillet Weld	ea	\$ 65.00
	*.125"	(2) 3" x 8"	Butt Weld	ea	\$ 82.50
Group IV 6061 Alum	.040"	(2) 2" x 5"	Butt Weld	ea	\$ 10.00
	.040"	(1) 2" x 5" (1) 4" x 5"	Fillet Weld	ea	\$ 10.00
	*.125"	(2) 3" x 8"	Butt Weld	ea	\$ 11.00
Group V AZ31B Mag	.040"	(2) 2" x 5"	Butt Weld	ea	\$ 13.00
	.040"	(1) 2" x 5" (1) 4" x 5"	Fillet Weld	ea	\$ 13.00
	*.125"	(2) 3" x 8"	Butt Weld	ea	\$ 24.00
Group VI Titanium	Not Supplied by this laboratory				

***Certifies fillet welds and butt welds**

.....Prices are subject to change without notice.....

2010 WELD TEST PRICE LIST

MIL-STD-1595A & BPS 4431

Group Ib, IIb, IIIb, V and VI -- Groove (Butt) Weld - X-Ray		Price On Request
Group Ia, IIa, IIIa and IV -- Groove (Butt) Weld - Bend Tests	ea	\$ 65.50
All Fillet Welds	ea	\$ 98.25

ASME Section IX, AWS D-1.1, AWS D-1.2, MIL-STD-248D & MIL-STD-2219

Certification Report Only (1-3 Pages)	set	\$ 16.50
Certification Report Only (w/test but diff. Spec - Page 2 or 3)	ea	\$ 10.00
X-Ray, Penetrant Inspection/Magnetic Particle Inspection as required		Price On Request
Fillet Welds - up to 3/8"	ea	\$ 98.25
Fillet Welds - over 3/8"		Price On Request
Machine & Bend Test	ea	\$ 65.50
Machine & Tensile Test	ea	\$ 65.50

Weld Procedure Qualification Cutting Charges:

STEEL:

1/4" - 1/2"	ea	\$ 65.50
Over 1/2" - 3/4"	ea	\$ 137.50
Over 3/4" - 1-1/2"	ea	\$ 172.00

ALUMINUM:

1/4" - 1/2" (Aluminum)	ea	\$ 33.00
Over 1/2" - 3/4" (Aluminum)	ea	\$ 86.25
Over 3/4" - 1 1/2" (Aluminum)	ea	\$ 131.00
Over 1 1/2"		Price On Request

Welder Qualification Cutting Charges:

STEEL:

1/4" - 1/2"	ea	\$ 27.50
Over 1/2" - 3/4"	ea	\$ 49.50
Over 3/4" - 1-1/2"	ea	\$ 60.50

ALUMINUM:

1/4" - 1/2"	ea	\$ 16.50
Over 1/2" - 3/4"	ea	\$ 22.00
Over 3/4" - 1-1/2"	ea	\$ 38.50

.....Prices are subject to change without notice.....