

Durkee Testing Laboratories, Inc.

P.O. Box 1401 / 15700 Texaco Street * Paramount, CA 90723

2010 General and Fastener Price List

January 1, 2010

MODIFIED 10/17/11

**THE PRICES LISTED HEREIN ARE PREDICATED UPON NET PAYMENT
WITHIN THIRTY (30) DAYS.**

**OUR MINIMUM INVOICING IS AT FIFTY
DOLLARS EACH INVOICE.**

**VOLUME CONTRACTUAL AGREEMENT DISCOUNTS
MAY BE AVAILABLE UPON NEGOTIATION.**

NOTICE: Prices Subject To Change Without Notice.

Abbreviations: P.O.R. = Price on request

Durkee Testing Laboratories, Inc.
P.O. Box 1401 / 15700 Texaco Street * Paramount, CA 90723

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2010 GENERAL PRICE LIST

<u>MINIMUM CHARGE</u> (PER JOB OR SHIPPER)	ea	\$ 50.00
<u>EXPEDITE FEE</u>	See Supplement 1 for explanation of fees	
<u>WITNESS CHARGE</u> -		
PER PERSON & PER HOUR WITH (\$100.00/HOUR MAXIMUM)	hr	\$ 35.00
* <u>CERTIFICATION CORRECTIONS</u> (not our error)	ea page	
* <u>ADDING OR REMOVING SPECIFICATIONS</u>	ea spec	
* <u>SCANNING CERTIFICATIONS & PHOTOS FOR E-MAIL</u>	ea address	
* <u>SUBJECT TO ADDITIONAL CHARGES</u>		

DESCRIPTION

U/M

PRICE

PHYSICAL TESTING:

<u>Aluminum:</u>	Finish Machine & Tensile Test	ea	\$ 31.50
	Machine & Bend Test	ea	\$ 31.50
	Machine & Full-Section Tube (Threaded)	ea	\$ 38.25
	Machine & Tensile Test	ea	\$ 38.25
	Machine Only	ea	\$ 31.25
	Machine & Fatigue (200,000)	ea	\$ 187.00
	Machine & Fatigue (300,000)	ea	\$ 205.75
	Machine & Fatigue (500,000)	ea	\$ 396.75
	Threading	ea	\$ 6.75
	Machine & Compression Test	ea	\$ 49.50
	Machine Pin Hole	ea	\$ 15.00
<u>Steel:</u>	Finish Machine & Tensile Test	ea	\$ 34.50
	Machine & Bend Test	ea	\$ 34.50
	Machine & Tensile Test	ea	\$ 41.25
	Machine Only (Tensile)	ea	\$ 34.00
	Threading	ea	\$ 10.25
	Machine & Compression Test	ea	\$ 55.00
	Machine Pin Hole	ea	\$ 15.00
<u>Others:</u>	Machine & Bend Test (Inconel)	ea	\$ 43.75
	Machine & Tensile (Inco, Cobalt, Etc-Extra hard mat'l)	ea	\$ 56.25
	Machine & Tensile Test (Tool Steel - Annealed)	ea	\$ 43.75
	Machine & Tensile Test (Tool Steel - Hardened)	ea	P.O.R.
	Machine Only (Inco, Cobalt, Extra-hard mat'l)	ea	\$ 37.00
	Full Section Tube Test (Inco, Cobalt, Etc-Extra hard mat'l)	ea	\$ 48.00
	Threading (Inconel, 300M, 4340M, MP35N)	ea	\$ 13.25
	Machine Pin Hole	ea	P.O.R.
<u>All Materials</u>			
	Bend Test (No Machining)	ea	\$ 23.25
	Full Section Tube Bend Test (up to 1/2")	ea	\$ 50.25
	Full Section Tube Bend Test (over 1/2")	ea	\$ 62.50
	Machine & Bend - Tubes	ea	\$ 43.75
	Elevated Temperature Tensile	ea	\$ 108.00
	Excessive Cutting	hr	\$ 63.25
	Flaribility Test (No Machining)	ea	\$ 28.25
	Flattening Test (No Machining)	ea	\$ 28.25
	Flattening Test (With Cut & Polish)	ea	\$ 39.75
	Full Section Tube Test	ea	\$ 31.50
	Hydrogen Embrittlement Material	ea	\$ 38.25
	Hydrogen Embrittlement Test 3"	ea	\$ 51.75
	Hydrogen Embrittlement Test 6"	ea	\$ 59.50
	Hydrogen Embrittlement Test 6" (2) (with spec. DPS 9.28)	lot	\$ 195.00
	(includes Mount and Metallurgical Exam)		
	Modulus of Elasticity	ea	\$ 7.00

2010 GENERAL PRICE LIST

<u>DESCRIPTION</u>	<u>U/M</u>	<u>PRICE</u>
Impact Test (No Machining)	ea	\$ 22.00
Machine & Impact Test ($\pm 100^{\circ}\text{F}$) (1 or 2 samples)	ea	\$ 48.50
Machine & Impact Test ($\pm 100^{\circ}\text{F}$) (set of 3)	ea	\$ 145.25
Machine Only - Charpy Impact With Notch	ea	\$ 31.75
Machine & Impact Test ($\pm 101^{\circ}\text{F}$ to $\pm 320^{\circ}\text{F}$) (Set of 3)	ea	\$ 206.25
Machine & Impact Test ($\pm 450^{\circ}\text{F}$ + Liquid Helium)	ea	\$ 85.00
Liquid Helium	ea	P.O.R.
Machine (EDM) & Tensile Test (1 pc)	lot	\$ 111.25
Machine (EDM) & Tensile Test (2 or more pcs)	ea	\$ 78.75
Polish & Tensile Test	ea	\$ 25.25
Referee Test (Incl.: 2 EC's, Before & After Heat Treat)	lot	\$ 85.00
Sub-Sizing	ea	\$ 13.25
Tensile Test Only (.025" Dia. And under - Wire)	ea	\$ 32.00
Tensile Test Only (.026" Dia. And over)	ea	\$ 21.50
Tensile Test Only (260 KSI +)	ea	\$ 25.00
 <u>Stress Rupture:</u>		
Hourly Rate above 1500 F	hour	\$ 3.25
Hourly Rate to 1500 F	hour	\$ 2.25
Machine & Set-up (Standard Round Bar)	ea	\$ 83.00
(Combination Bar)	ea	\$ 96.75
 <u>Fracture Toughness Testing and Machining</u>		
Aluminum (1W)	ea	\$ 230.75
Aluminum (2W)	ea	\$ 216.00
Aluminum (2½W)	ea	\$ 230.75
Aluminum (3W)	ea	\$ 243.25
Aluminum (4W)	ea	\$ 295.75
Chevron Notch (add \$25.00 additional to each Aluminum above)		
Steel / Titanium (1W)	ea	\$ 492.75
Steel / Titanium (2W)	ea	\$ 480.00
Steel / Titanium (3W)		P.O.R.
Steel / Titanium (4W)		P.O.R.
Steel & Super alloys (Chevron Notch)		P.O.R.
 <u>Spot Welds:</u>		
Class A & B (lot of 100 test pieces)		
Metallurgical Exam (5 Spots) - includes mount	lot	\$ 151.75
Pull Test	ea	\$ 4.75
Class A - X-Ray's		P.O.R.
 <u>AHTV'S:</u>		
For Bell Helicopter (Set of 9 non-corroded coupons Including Micro Exam)	set	\$ 392.75
For DPS,PS, Hp Specs (Requiring extra met.)	set	\$ 392.72
Set of 9 or 10 Coupons Including Micro Exam	set	\$ 327.25
 <u>LAP SHEAR:</u>		
Lap Shear (Test Only)	ea	\$ 20.25

2010 GENERAL PRICE LIST

<u>DESCRIPTION</u>	<u>U/M</u>	<u>PRICE</u>
<u>Weekly Aluminum Coupons:</u>	ea	\$ 26.25
<u>SHTV'S:</u> Machine & Physical	ea	\$ 34.25
<u>Stress Corrosion:</u>		
20 Day & 10 Day Machine & Test	ea	\$ 147.25
20 Day C-Ring Machine & Test	ea	\$ 164.50
20 Day Test Only	ea	\$ 103.50
30 Day C-Ring Machine & Test	ea	\$ 187.00
30 Day Machine & Test	ea	\$ 168.50
30 Day Test Only	ea	\$ 125.00
40 Day Machine & Test	ea	\$ 187.00
40 Day Test Only	ea	\$ 145.00
 <u>T-Peel (Aluminum)</u>	 set of 3	 \$ 283.25
<u>T-Peel (Stainless Steel)</u>	set of 3	\$ 283.25
<u>T-Peel (Stainless Steel) (MPD 4-121 Specification)</u>	set of 5	\$ 350.00
 <u>Climbing Drum Peel</u>	 ea	 \$ 81.25

Heat Treat:

SEE BELOW

Temp Range	up to 1 hr	>1 to <4	>4 to <8	>8 to <16	>16
-100F to 70F	\$100.00	\$150.00	\$200.00	\$250.00	\$350.00
100F to 1500F inc.	\$100.00	\$115.00	\$180.00	\$220.00	\$300.00
1501F to 1900F inc.	\$100.00	\$125.00	\$190.00	\$235.00	\$330.00
1900F to 2100F inc.	\$140.00	\$200.00	\$285.00	\$340.00	\$520.00

We do not heat treat above 2100 deg. F

2010 GENERAL PRICE LIST

<u>DESCRIPTION</u>	<u>U/M</u>	<u>PRICE</u>
<u>CHEMICAL TESTING:</u>		
<u>Chemical Analysis (X-Ray & Spectrographic):</u>		
Aluminum	ea	\$ 38.25
Cast Iron	ea	\$ 59.25
Nickel, Cobalt or Copper Base & Heat Resisting Alloys	ea	\$ 59.25
Steel & Stainless Steel (not including Nitrogen)	ea	\$ 41.25
Steel & Stainless Steel (including Nitrogen)	ea	\$ 76.00
Titanium - Complete with Gases	ea	\$ 147.50
Titanium - Complete with Gases & Yttrium	ea	\$ 177.00
Titanium - Excluding Gases)	ea	\$ 41.25
All Three Gases	ea	\$ 113.50
Hydrogen	ea	\$ 31.50
Leco Carbon	ea	\$ 41.25
Nitrogen	ea	\$ 34.75
Oxygen	ea	\$ 48.50
Yttrium	ea	\$ 31.50
Tool Steel	ea	\$ 48.00
Plating I.D.	ea	\$ 41.25
<u>Chemical Analysis (ICP):</u>		
(1) One element	lot	\$ 52.00
(2) Two or more elements	ea	\$ 49.50
Aluminum Base	ea	\$ 165.00
Carbon Steel and Alloy Steel	ea	\$ 165.00
Cast Iron	ea	\$ 206.25
Cobalt Base	ea	\$ 258.75
Lead Base	ea	\$ 196.50
Molybdenum Base	ea	\$ 258.75
Nickel Base & Copper Base	ea	\$ 227.50
Nickel Base+Trace Elements (Bismuth,Selenium,Lead)	ea	\$ 433.75
Silver	ea	\$ 295.00
Solder	ea	\$ 154.75
Stainless Steel	ea	\$ 185.50
Tantalum	ea	\$ 246.00
Titanium Base	ea	\$ 185.50
Tool Steel	ea	\$ 206.25
Tungsten Base	ea	\$ 258.75
Trace Elements (Lead, Bismuth & Selenium)	ea	\$ 206.25
Other	ea	P.O.R
Rohs Compliance (Lead, Mercury, Cadmium, Hex Chrome)	lot	\$ 198.00

*Note: Some chemical analysis will be increased by a \$25.00 surcharge from above prices. (see below)

*Unknown material submitted will increase. (If you do not state what the alloy is when you submit it for chemical analysis)

*Samples which are not the alloy you have identified (does not conform to what was submitted).

Dual certification of alloys will increase by 50%.
 (Example: if you want 316 S.S. sample that you want dual certified to 316/316L)

2010 GENERAL PRICE LIST

<u>Chemical Analysis (Fluorescent Penetrant):</u>	<u>U/M</u>	<u>PRICE</u>
Fluorescent Oil	ea	* \$ 73.25
Fluorescent Oil with Separation	ea	* \$ 101.50
Fluorescent & Contamination	ea	* \$ 55.00
Fluorescent Only	ea	* \$ 27.50
Water & contamination	ea	* \$ 55.00
Water & Fluorescence	ea	* \$ 55.00
Contamination & Removability	ea	* \$ 55.00
Contamination Only	ea	* \$ 27.50
Water & Removability	ea	* \$ 55.00
Removability Only	ea	* \$ 27.50
Sensitivity Only	ea	* \$ 27.50
Flash Point & Removability	ea	* \$ 100.75
Water Only	ea	* \$ 27.50
Mag Oil	ea	* \$ 73.25
Mag Oil & Flash Point	ea	* \$ 146.50
Mag Oil & Particle Concentration	ea	* \$ 88.75
Flash Point	ea	* \$ 73.25
Stress Test	ea	* \$ 119.00
<p>Remaining solutions will be sent back to you for disposal. If we have to dispose of remaining hazardous waste, the fee is:</p>		
	per bottle	\$ 25.00
Corrosion Testing per ASTM-G-48	ea	\$ 114.25
With Elevated Temperature (in addition to testing)	day	\$ 50.00

*Prices include a \$0.25 environmental charge.

2010 GENERAL PRICE LIST

<u>DESCRIPTION</u>	<u>Metallurgical Testing:</u>	<u>U/M</u>	<u>PRICE</u>
Basic Mount		ea	\$ 61.00
Alpha Case		ea	\$ 15.50
Decarb/Carb - visual (ASTM-E-3)		ea	\$ 15.50
Decarb/Carb/IGO (Chordal Method)		ea	\$ 69.25
Decarb/Carb/IGO (Reg)		ea	\$ 53.25
Decarburization/Carburization (Reg) (ASTM-E-384)		ea	\$ 38.25
Eutectic Melting		ea	\$ 15.50
Grain Size		ea	\$ 15.50
Grain Size (Fractured Method) - No Mount		ea	\$ 53.25
Grain Size (Heyn Intercept Method)		ea	\$ 31.00
Grain Size (Hill. Single Circle Method)		ea	\$ 27.50
Grain Size (Intercept Method)		ea	\$ 27.50
Grain Size (Oxidation Method) - No Mount		ea	\$ 72.25
Hardness (Brinell/Rockwell) - No Mount (1 - 20 samples)		ea	\$ 11.00
Hardness (Brinell/Rockwell) - No Mount (21 - 50 samples)		ea	\$ 9.00
Hardness (Brinell/Rockwell) - No Mount (51 - 100 samples)		ea	\$ 7.50
Hardness (Brinell/Rockwell) - No Mount (101 + samples)		ea	\$ 6.50
High Temperature Oxidation		ea	\$ 15.50
I.G.A. & Pitting		ea	\$ 31.00
I.G.C. / Susceptibility (Aluminum Only)		ea	\$ 30.50
Intergranular Corrosion (Reg.)		ea	\$ 15.50
Intergranular Corrosion Practice A:		ea	\$ 31.25
Intergranular Corrosion Practice E (no mount):		ea	\$ 114.25
Intergranular Oxidation/Attack		ea	\$ 15.50
Micro & Ferrite		ea	\$ 16.00
Micro Examination (Basic)		ea	\$ 15.50
Micro Examination (More Extensive)			P.O.R
Microcleanliness (Method B)		ea	\$ 33.00
Microcleanliness (Method A & D)		ea	\$ 15.50
Microhardness (Vickers/Knoop)		ea	\$ 11.00
Microhardness Traverse (Survey)		per reading	\$ 11.00
Plating Hardness		ea	\$ 11.00
Plating Thickness		ea	\$ 15.50
Porosity		ea	\$ 15.50
Seam Weld (each result per AWS-W-6858)		ea	\$ 15.50
<u>Other Testing: (No mount required)</u>			
Copper Sulfate Test			
1 - 10 Pieces		ea	\$ 15.50
11 - 49 Pieces		ea	\$ 11.75
50 or more Pieces		ea	\$ 7.50
Electro-Conductivity		ea	\$ 11.00
Exfoliation Test -- (48) Hour		ea	\$ 103.25
-- (7) Day		ea	\$ 123.75
Grain Direction		ea	\$ 53.25
Grain Flow (Based on size)			P.O.R.
Hardenability Jominy End Quench		ea	\$ 242.00
Macro Examination (Based on size)			P.O.R.
Photomicrographs			
(4" x 5")		ea	\$ 40.00
(8" x 10")		ea	\$ 65.00
S.E.M. (4" x 5")		ea	\$ 40.00
Digital		ea	\$ 22.50
S.E.M. Testing		hour	\$ 290.00
Failure Analysis			P.O.R.
Step-down/Magnetic Particle Inspection		ea	\$ 242.00
Surface Roughness		ea	\$ 11.00

2010 GENERAL PRICE LIST
Supplement 1 to 2010 General Price List

Explanation of expedite fees and schedules for work received

Same day expedite fee and schedule for general tensile, chemical and metallurgical work

PRICE

up to 3 test items received by any one customer before 10am will be expedited for same day service	Larger of \$50.00 or 50% of Invoice total, plus \$100.00 same day fee
4-10 test items received by any one customer, and/or received after 10am, certification will be received by the end of the following business day.	

Normal expedite fee and schedule for general tensile, chemical and metallurgical work

up to 3 test items received by any one customer before 12 noon will be expedited on a normal basis for certifications to be received by the end of the next business day	Larger of \$50.00 or 50% of invoice total
4-10 test items received by any one customer, and/or received after 12 noon will be expedited on a normal expedite basis for certs. in 2 business days	

All expedited purchase orders have a minimum expedite fee of \$50.00.

For instance, if you send in one tensile test at normal cost of \$39.50 (\$50.00 minimum fee), the expedite fee would calculate to \$25.00, but the minimum expedite fee is \$50.00, so the invoice total would be \$100.00. (\$50.00 for the test and \$50.00 for the expedite fee)

If you send in for one tensile and one chemistry for an invoice total of \$75.00, the expedite fee would still be \$50.00 for a total invoice of \$125.00

2010 FASTENER PRICE LIST

<u>MINIMUM CHARGE</u> (PER JOB OR SHIPPER)	ea	\$ 50.00
<u>WITNESS CHARGE</u> - PER PERSON & PER HOUR	hr	\$ 35.00
<u>EXPEDITE FEE</u>	See 2010 General Price List, Supplement 1 for explanation of fees	

<u>DESCRIPTION</u>	<u>U/M</u>	<u>PRICE</u>
<u>MECHANICAL PROPERTIES:</u>		
Bend Test	ea	\$ 22.75
Elevated Temperature (up to 1500° F)	ea	\$ 81.25
Fatigue Test under 1/2"	ea	\$ 75.75
1/2" and 9/16"	ea	\$ 89.75
5/8"	ea	\$ 103.25
3/4"	ea	\$ 130.75
7/8"	ea	\$ 170.00
Proof Load Test under 1/2" / Yield Test	ea	\$ 20.00
1/2" and over	ea	\$ 25.00
Shear Test under 1/2"	ea	\$ 15.50
1/2" to 5/8"	ea	\$ 23.25
3/4"	ea	\$ 31.50
Stress Durability Test (Under 1/2")		
One Sample	lot	\$ 68.75
Multiple samples loaded together, add \$15.00/ea.		
Two Samples	lot	\$ 83.75
Three Samples	lot	\$ 98.75
Four Samples	lot	\$ 113.75
Stress Durability Test (1/2" and over)		
One Sample	lot	\$ 68.75
Multiple samples loaded together, add \$41.25/ea.		
Two Samples	lot	\$ 110.00
Three Samples	lot	\$ 151.25
Four Samples	lot	\$ 192.50
Stress Corrosion (No Machining)	ea	\$ 68.75
Stress Rupture		
(23) Twenty-three hours		\$ 68.75
(100) One-hundred hours		\$ 136.75
Cutting Charge - Priced separately (if applicable)		P.O.R.
Tensile Test under 1/2"	ea	\$ 15.50
1/2" to 5/8"	ea	\$ 18.00
3/4" to 1"	ea	\$ 31.50
Recess Torque Test	ea	\$ 22.00
Wedge Test up to 1/2"	ea	\$ 23.25

2010 FASTENER PRICE LIST

	<u>U/M</u>	<u>PRICE</u>
<u>METALLURGICAL TESTING:</u>		
Basic Mount	ea	\$ 61.00
Decarb/Carb - Visual	ea	\$ 15.50
Microhardness Traverse (per reading)	ea	\$ 11.00
Hardness	ea	\$ 11.00
Micro Examination (over 3/8" or .375") + mount(s)	ea	\$ 15.50
Micro Examination (up to 3/8" or .375"):		
2 pcs	lot	\$ 75.75
3 pcs	lot	\$ 90.75
4 pcs	lot	\$ 108.00
5 pcs	lot	\$ 121.00
6 pcs	lot	\$ 136.50
7 pcs	lot	\$ 152.00
8 pcs	lot	\$ 169.50
9 pcs	ea	\$ 19.00
Photos - 4" x 5"	ea	\$ 20.75
8" x 10"	ea	\$ 41.25
Digital	ea	\$ 22.50
Micro Examination: Additional preparation charges for oversize diameters of ½" or more:		
.501" - .650"	ea	\$ 10.00
.651" - .799"	ea	\$ 12.50
.800" - 1.00"	ea	\$ 15.00
over 1.00"	ea	\$ 20.00

2010 GENERAL PRICE LIST --- SALT SPRAY TESTING

<u>MINIMUM CHARGE (PER JOB OR SHIPPER)</u>	ea	\$ 50.00
<u>EXPEDITE FEE</u>	See Schedule 1	
<u>WITNESS CHARGE - PER PERSON & PER HOUR</u>	hr	\$ 35.00

<u>DESCRIPTION</u>	<u>U/M</u>	<u>PRICE</u>
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<u>EVALUATION CHARGE:</u>		
Daily	Every 24 Hours	ea \$ 13.75
Various Hours During Length Of Test (Extra Evaluations @ ea. piece)	Customer's Request	ea \$ 13.75

<u>ANODIZED PANELS:</u>		
	Salt Spray 240 hours	ea \$ 19.00
	Salt Spray 336 hours	ea \$ 21.25
	If Salt Spray 1000 hours	ea \$ 13.75

Coating Weight Determination	3" X 3"	ea \$ 23.25
Coating Weight Determination	3" X 10"	ea \$ 26.25
Coating Weight Determination	4" X 4"	ea \$ 24.75
Pitting/Preferential Etching Check (After Coating Weight)		ea \$ 2.25

<u>PAINTED PANELS/PARTS:</u> (Without Scribe Mark): Salt Spray 336 hours	ea	\$ 27.50
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<u>PAINTED PANELS/PARTS:</u> (With Scribe Mark): Salt Spray 336 hours	ea	\$ 34.75
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<u>FASTENERS:</u>		
Small Size Parts to Large size parts	ea	P.O.R.
Stringing Fee	ea	\$ 1.75

Notice: Prices are subject to change without notice.

2010 GENERAL PRICE LIST --- SALT SPRAY TESTING

<u>DESCRIPTION</u>	<u>U/M</u>	<u>PRICE</u>
<u>ACETIC ACID TESTING:</u> (Copper Accelerated; Regular)	per day	
Solution Mixture/Lot		
Acetic Acid	lot	\$ 27.50
Copper Accelerated	lot	\$ 115.00
Substitute Ocean Water	lot	\$ 206.25
20% Solution	lot	\$ 41.75
 <u>BLACK OXIDE PROCESS:</u>		
Class 1, 2 & 3	Oxalic Acid Spot Test	ea \$ 30.75
Class 4	Salt Spray 96 hours	ea \$ 23.25
 <u>COPPER SULFATE TEST:</u>		
Alone	ea	\$ 17.75
 <u>DIFFUSED NICKEL-CADMIUM:</u>	Salt Spray 96 hours	ea \$ 23.25
 <u>*HUMIDITY TEST:</u>		
1 - 5 Pieces	1 thru 10 days	per day \$ 103.25
1 - 5 Pieces	11 thru 30 days	per day \$ 87.25
1 - 5 Pieces	31 + days	per day \$ 69.25
*(6 pieces & up = \$1.75 per piece per day over above charges)		
 <u>PASSIVATED SAMPLES:</u>	Salt Spray 2 hours	ea \$ 12.00
 <u>PHOTOS</u>		
Polaroid Photos of Set-ups (4" X 5"):	ea	\$ 40.00
Digital Photos	ea	\$ 22.50
 <u>POROSITY TEST:</u> (Per MIL-C-39029D - 20 Sample Lot)	lot	\$ 83.00
 <u>SALT SPRAY:</u> (2%; 20%)	per day	\$ 206.25
 <u>TABER ABRASION TEST:</u>		
700 Cycles (Per STP58-206C, Ty. II, Cl. 1, LCP77-1063A, Ty. II, Cl. 1)	ea	\$ 65.50
Under 10,000 Cycles	ea	\$ 46.00
10,000 Cycles	ea	\$ 53.25
10,000 Cycles (Per BAC 5821)	ea	\$ 70.50
10,000 Cycles (Per DPS 11.04)	ea	\$ 172.25
40,000 Cycles	ea	\$ 68.50
75,000 Cycles	ea	\$ 106.25
100,000 Cycles	ea	\$ 190.25
 <u>TIN PLATING:</u> 5% Salt Solution	Salt Spray 24 hours	ea \$ 19.00
 <u>STAIN RESISTANCE:</u>		
On Aluminum Coating per ASTM-B-136	ea	\$ 69.25

Durkee Testing Laboratories, Inc.
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2010 MATERIAL PRICES

NO MINIMUM CHARGE

<u>DESCRIPTION</u>		<u>U/M</u>	<u>PRICE</u>
<u>ALUMINUM:</u>			
1" X 4"	*Aluminum Panels	ea	\$ 0.70
3" x 3"	*Aluminum Panels	ea	\$ 2.95
3" x 6"	**Clad Aluminum Panels - .020" Thickness	ea	\$ 1.60
4" x 4"	*Aluminum Panels - .063" Thickness	ea	\$ 1.80
4" x 6"	Aluminum Panels - .032" Thickness	ea	\$ 1.75
3" x 10"	*Aluminum Panels	ea	\$ 2.60
3" x 10"	**Clad Aluminum Panels - .040" Thickness	ea	\$ 2.70
<u>STEEL:</u>			
1" x 4"	***321 Stainless Steel Panels	ea	\$ 1.60
4" x 5"	***321 Stainless Steel Panels	ea	\$ 4.00
1" X 4"	4130 Steel	ea	\$ 2.40
3" x 10"	4130 Steel	ea	\$ 3.75
4" x 3"	4130 Steel	ea	\$ 3.25
4" x 6"	4130 Steel	ea	\$ 3.65

* Non-Clad Aluminum material is 2024-T3, 6061-T6 or 7075-T6 in .040" thickness with complete masking on one (1) side of each panel. 4" x 4", only, available in .063" thickness.

** Clad Aluminum material is 7075-T6 in .020" thickness for 3" x 6" panels, and 7075-T6 and 2024-T3 in .040" thickness for 3" x 10" panels.

*** All other material is .040" thickness.

NOTE: Material is supplied, by request, to customers who desire to conduct regular or periodic testing at Durkee Testing Laboratories.

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P.O. Box 1401 / 15700 Texaco Street * Paramount, CA 90723

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2010 WELD MATERIAL PRICE LIST

MIL-STD-1595A:

Group No. & Material	Thickness	Quantity () & Size	Type of Weld:	U/M	PRICE
Group Ib 4130 Steel	.040"	(2) 2" x 5"	Butt Weld	ea	\$ 11.00
	.040"	(1) 2" x 5" (1) 4" x 5"	Fillet Weld	ea	\$ 11.00
	*.125"	(2) 3" x 8"	Butt Weld	ea	\$ 16.50
Group IIb 17-7 S/S	.040"	(2) 2" x 5"	Butt Weld	ea	\$ 15.00
	.040"	(1) 2" x 5" (1) 4" x 5"	Fillet Weld	ea	\$ 15.00
	*.125"	(2) 3" x 8"	Butt Weld	ea	\$ 75.00
Group IIIb Inconel 718	.040"	(2) 2" x 5"	Butt Weld	ea	\$ 65.00
	.040"	(1) 2" x 5" (1) 4" x 5"	Fillet Weld	ea	\$ 65.00
	*.125"	(2) 3" x 8"	Butt Weld	ea	\$ 82.50
Group IV 6061 Alum	.040"	(2) 2" x 5"	Butt Weld	ea	\$ 10.00
	.040"	(1) 2" x 5" (1) 4" x 5"	Fillet Weld	ea	\$ 10.00
	*.125"	(2) 3" x 8"	Butt Weld	ea	\$ 11.00
Group V AZ31B Mag	.040"	(2) 2" x 5"	Butt Weld	ea	\$ 13.00
	.040"	(1) 2" x 5" (1) 4" x 5"	Fillet Weld	ea	\$ 13.00
	*.125"	(2) 3" x 8"	Butt Weld	ea	\$ 24.00
Group VI Titanium	Not Supplied by this laboratory				

***Certifies fillet welds and butt welds**

.....Prices are subject to change without notice.....

2010 WELD TEST PRICE LIST

MIL-STD-1595A & BPS 4431

Group Ib, IIb, IIIb, V and VI -- Groove (Butt) Weld - X-Ray		Price On Request
Group Ia, IIa, IIIa and IV -- Groove (Butt) Weld - Bend Tests	ea	\$ 65.50
All Fillet Welds	ea	\$ 98.25

ASME Section IX, AWS D-1.1, AWS D-1.2, MIL-STD-248D & MIL-STD-2219

Certification Report Only (1-3 Pages)	set	\$ 16.50
Certification Report Only (w/test but diff. Spec - Page 2 or 3)	ea	\$ 10.00
X-Ray, Penetrant Inspection/Magnetic Particle Inspection as required		Price On Request
Fillet Welds - up to 3/8"	ea	\$ 98.25
Fillet Welds - over 3/8"		Price On Request
Machine & Bend Test	ea	\$ 65.50
Machine & Tensile Test	ea	\$ 65.50

Weld Procedure Qualification Cutting Charges:

STEEL:

1/4" - 1/2"	ea	\$ 65.50
Over 1/2" - 3/4"	ea	\$ 137.50
Over 3/4" - 1-1/2"	ea	\$ 172.00

ALUMINUM:

1/4" - 1/2" (Aluminum)	ea	\$ 33.00
Over 1/2" - 3/4" (Aluminum)	ea	\$ 86.25
Over 3/4" - 1½" (Aluminum)	ea	\$ 131.00
Over 1½"		Price On Request

Welder Qualification Cutting Charges:

STEEL:

1/4" - 1/2"	ea	\$ 27.50
Over 1/2" - 3/4"	ea	\$ 49.50
Over 3/4" - 1-1/2"	ea	\$ 60.50

ALUMINUM:

1/4" - 1/2"	ea	\$ 16.50
Over 1/2" - 3/4"	ea	\$ 22.00
Over 3/4" - 1-1/2"	ea	\$ 38.50

.....Prices are subject to change without notice.....